

Quality Descriptions

European Oak: Duo-Plank (240mm)

Duo-Plank European Oak - Premier/1-bis (240mm)

Knots with a diameter up to max. 15 mm (225 mm²) : 3 pcs. per meter are allowed.
 Pinkknots with a diameter up to max. 5 mm are allowed; max. 12 per board.
 Filled open defects with a diameter up to 15mm are allowed in combination with healthy knots, max. 2 per meter.
 Centre core is not allowed.
 Sapwood is not allowed.
 End shakes are not allowed. Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.

Duo-Plank European Oak - Rustic (240mm)

Knots with a diameter up to max. 75 mm are allowed (5625 mm²)
 Filled open defects with a diameter up to max. 35 mm are allowed (1225 mm²)
 Centre core is not allowed.
 Sapwood is not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 50 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark with a length up to max. 200 mm is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are not allowed up to max. 45 mm length and 15 mm width.
 Mechanical defects are not allowed.

Duo-Plank European Oak - Country (240mm)

Healthy knots are allowed without any restrictions.
 Filled open defects with a diameter up to max. 45 mm are allowed (2025 mm²).
 Centre core is allowed.
 Sapwood is allowed.
 End shakes with a max. length up to 200 mm are allowed.
 Shakes with a length up to max. 300 mm are allowed.
 Insect damage is allowed.
 Ingrown bark is allowed.
 Discoloration (blue caused by iron and soft brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

Duo-Plank American Black Walnut - Prime (240mm)

Sound knots with a diameter up to max 15mm and 4 per board are allowed.
 Filled open defects with a diameter up to 15mm are allowed.
 Centre core is allowed.
 Steamed sapwood with a width up to max 25mm on both sides of the boards is allowed.
 End shakes are not allowed.
 Shakes with a length up to max 20mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.

Quality Descriptions

Duo-Plank American Black Walnut - Rustic (240mm)

Sound knots without any limitations are allowed.
 Filled open defects with a diameter up to 45mm are allowed.
 Centre core is allowed.
 Steamed sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max 45mm are allowed.
 Insect damage allowed.
 Ingrown bark with is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

European Oak: Duo-Plank (180)

Duo-Plank European Oak - Country (180mm)

Sound knots with a diameter up to max. 75 mm are allowed (5625 mm²).
 Filled open defects with a diameter up to max. 45 mm are allowed (2025 mm²).
 Centre core is allowed.
 Sapwood is not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 200 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is allowed.
 Discoloration caused by rot or external factors is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

Duo-Plank European Oak - Markant (180mm)

Sound knots allowed without any restriction.
 Filled open defects with a diameter up to max. 55 mm are allowed (2025 mm²).
 Centre core is allowed.
 Sapwood is allowed without any restriction.
 End shakes allowed up to 150 mm.
 Shakes with a length up to max. 400 mm are allowed.
 Insect damage is allowed.
 Ingrown bark is allowed.
 Discoloration caused by rot or external factors is not allowed.
 Colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

Duo-Plank European Oak - Prime (180mm)

Sound knots with a diameter up to max. 5 mm: 2 pcs. per board are allowed.
 Filled open defects not allowed.
 Centre core is not allowed.
 Sapwood is not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration caused by rot or external factors is not allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.
 Surface should be uniform and equal in colour.

Quality Descriptions

Duo-Plank European Oak - Premier/1-bis (180mm)

Sound knots with a diameter up to max. 15 mm (225 mm²) : 2 pcs. per meter are allowed.

Pinknots with a diameter up to max. 5 mm are allowed; max. 8 per board.

Filled open defects with a diameter up to 15 mm (225 mm²) are allowed; in combination with healthy knots, maximum 2 per meter.

Centre core is not allowed.

Sapwood is not allowed.

End shakes are not allowed.

Shakes with a length up to max. 20 mm are allowed.

Insect damage is not allowed.

Ingrown bark is not allowed.

Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.

Grown defects are not allowed.

Mechanical defects are not allowed.

Duo-Plank European Oak - Nature (180mm)

Sound knots with a diameter up to max. 15 mm (225 mm²) : 2 pcs. per meter are allowed.

Pinknots with a diameter up to max. 5 mm are allowed; max. 8 per board.

Filled open defects with a diameter up to 15 mm (225 mm²) are allowed; in combination with healthy knots, maximum 2 per meter.

Centre core is not allowed.

Sapwood is allowed.

End shakes are not allowed.

Shakes with a length up to max. 20 mm are allowed.

Insect damage is not allowed.

Ingrown bark is not allowed.

Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.

Grown defects are not allowed.

Mechanical defects are not allowed.

Duo-Plank European Oak - Rustic (180mm)

Sound knots with a diameter up to max. 45 mm are allowed (2025 mm²)

Filled open defects with a diameter up to max. 25 mm are allowed (625 mm²)

Centre core is allowed.

Sapwood is not allowed. End shakes are not allowed.

Shakes with a length up to max. 50 mm are allowed.

Insect damage is not allowed.

Ingrown bark with a length up to max. 50 mm is allowed.

Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.

Grown defects are not allowed.

Mechanical defects are not allowed.

Quality Descriptions

Duo-Plank American White Oak - Rustic (180mm)

Healthy knots are allowed without any restrictions.
 Filled open defects with a diameter up to max. 45 mm are allowed (2025 mm²).
 Centre core is allowed.
 Sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.
 Mineral streaks are allowed.

Duo-Plank American White Oak - Prime (180mm)

Knots with a diameter up to max 10mm, 3 per board are allowed.
 Filled open defects up to 10 mm are allowed.
 Centre core is not allowed.
 Sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.
 Mineral streaks up to 150mm long and 30mm wide are allowed.

Duo-Plank American White Oak - Rustic (180mm)

Knots with a diameter up to max 75mm (5625 mm²).
 Filled open defects with a diameter up to max 35mm are allowed (1225 mm²).
 Centre core is allowed.
 Sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max 200 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.
 Mineral streaks are allowed.

American Black Walnut: Duo-Plank (180)

Duo-Plank American Black Walnut - Prime (180mm)

Healthy knots with a diameter up to max. 15 mm and 3 per board are allowed.
 Filled open defects with a diameter up to 15 mm are allowed.
 Center core is allowed.
 Steamed sapwood with a width up to max 15 mm on both sides of the boards is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed
 Grown defects are not allowed.
 Mechanical defects are not allowed.

Quality Descriptions

Duo-Plank American Black Walnut - Rustic (180mm)

Healthy knots with a diameter up to max. 50 mm are allowed.
 Filled open defects with a diameter up to 35 mm are allowed.
 Center core is allowed.
 Sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 45 mm are allowed.
 Insect damage is allowed.
 Ingrown bark with is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed
 Grown defects are not allowed.
 Mechanical defects are not allowed.

American Black Cherry: Duo-Plank (180)

Duo-Plank American Black Cherry - Prime (180mm)

Healthy knots with a diameter up to max. 15 mm and 3 per board are allowed.
 Filled open defects with a diameter up to 15 mm are allowed.
 Center core is not allowed.
 Sapwood with a width up to max 15 mm on both sides of the boards is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed
 Grown defects are not allowed.
 Pitch streaks / pockets if wider as 5 mm maximum three per board allowed.
 Mechanical defects are not allowed.

Duo-Plank American Black Cherry - Rustic (180mm)

Healthy knots with a diameter up to max. 50 mm are allowed.
 Filled open defects with a diameter up to 35 mm are allowed.
 Center core is allowed.
 Sapwood is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 45 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark with is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed
 Grown defects are not allowed.
 Mechanical defects are not allowed Pitch streaks / pockets are allowed.

Canadian Hard White Maple: Duo-Plank (180)

MagicFloor Canadian Hard White Maple Knots are not allowed.
 Filled open defects are not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (sticker marks) are not allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.
 Surface must be completely bright white.
 Brown streaks up to 20 mm long and 2 mm wide 5 per board allowed.

Quality Descriptions

Canadian Hard Brown Maple: Duo-Plank (180)

MagicFloor Canadian Hard Brown Maple
 Healthy knots with a diameter up to max. 45 mm; 2 per board are allowed.
 Filled open defects are not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark up to max. 45 mm is allowed.
 Sticker marks are not allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.
 Brown stripes and center core is allowed.

European Ash: Duo-Plank (180)

MagicFloor European White Ash Knots are not allowed.
 Filled open defects are not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 20 mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration is not allowed.
 Grown defects are not allowed Mechanical defects are not allowed.
 Surface must be completely white (no heartwood allowed).

Duo-Plank European Ash - Unselected for Colour (180mm)

Knots with a diameter up to max. 15mm (225 mm²) are allowed.
 Filled open defects are not allowed.
 Centre core is not allowed.
 Sapwood is allowed without any restriction.
 End shakes are not allowed.
 Shakes with a length up to max. 20mm are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.

Duo-Plank European Ash - Rustic (180mm)

Knots with a diameter up to max. 45mm are allowed (2025mm²)
 Filled open defects with a diameter up to max. 25mm are allowed (625mm²)
 Centre core is allowed.
 Sapwood without any restriction is allowed.
 End shakes are allowed.
 Shakes with a length up to max. 50mm are allowed.
 Insect damage is not allowed.
 Ingrown bark with a length up to max. 50mm is allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Grown defects up to 15mm length allowed.
 Mechanical defects are not allowed.

Jatoba, Merbau, Sucupira, Wenge, Iroko, Curupixa, Teak, Muiracatiara, Ipe, Afzelia Doussie, Afrormosia, Zebrano Duo-Plank (180)

Duo-Plank Jatoba, Merbau, Sucupira, Wenge, Iroko, Curupixa, Teak Muiracatiara, Ipe, Afzelia Doussie, Afrormosia, Zebrano (180mm)

Sound healthy Knots with a diameter up to max. 10mm are allowed.
 Open defects are not allowed.
 Sapwood and sticker marks are not allowed.
 End shakes are not allowed.
 Shakes are not allowed Insect damage is not allowed.
 Ingrown bark is not allowed.
 Light colour variation is allowed.
 Grown defects with a maximum length of 5mm are allowed.
 Mechanical defects are not allowed.
 Note: deliveries may contain 5% which exceed the quality norm.